



BOSS[®] PRODUCTS



TECHNICAL DATA SHEET

BOSS[®] 635 Contact/Spray Adhesive

DESCRIPTION

BOSS[®] 635 Contact/Spray Adhesive combines a uniform misting spray pattern with super high solids to create a fast tacking and high bond strength product capable of handling virtually any light or heavy duty job.

USES

Applications for **BOSS[®] 635** Contact/Spray Adhesive can be found throughout general industry for bonding fabric, plastics, felt, cork, foam, insulation, paper, corrugated, wood, most metals and more. Even with the super high solids, this product has a conveniently long open time to allow for repositioning and adjustment when affixing surfaces to be bonded. Also featured is a moderate flow rate spray valve to provide overspray control in a mist adhesive. The product has an economical coverage rate and is ideally suited for both temporary or permanent bonds. The one product that is truly all purpose.

FEATURES

- VOC Compliant
- Nonchlorinated
- Fast drying
- High strength
- Web spray
- Formulated with high solids



PACKAGING

BOSS[®] 635 Contact/Spray Adhesive is available in 12 Oz. aerosol cans.

SHIPPING LIMITATIONS

Ground shipments only. Cannot ship by air.

VOC Content <55%

HOW TO USE

Always shake well before using. Never aim valve at face. Hold can upright and apply adhesive in a side-to-side motion 10 to 14 inches from surface. Not intended for use on vinyl.

TEMPORARY BONDS: Spray surface, allow to become tacky then bond surfaces together.

PERMANENT BONDS: Liberally spray both surface and material, allow to become tacky, then bond.

CLEANUP: When finishing the spray application, always turn can upside down and spray for two seconds to clear valve and prevent clogging. If adhesive accumulates around nozzle wipe clear while wet. If dried in valve opening, remove with degreasing solvent or replace actuator tip. To unclog tip or remove overspray, use an adhesive remover containing petroleum distillates and/or the citrus extract d-limonene.

STORAGE AND SHELF LIFE

When stored in the original unopened containers at or below 90°F (32°C), **BOSS® 635** Contact/Spray Adhesive has a shelf life of 12 months from date of shipment. In Countries where high heat and humidity are a factor, special pre-cautions must be taken. Store product in a covered, well-ventilated warehouse and avoid excessive heat conditions. Storage in high heat, high humidity conditions may reduce shelf life by up to 30%. Rotation of stock is an absolute necessity. Cartons should always be stacked upright with the nozzle tip pointed upwards. **DO NOT** stack cartons on their side. **NEVER** stack cartons more than 8 high. **DO NOT** store within 1 meter (4 feet) of roofline of the warehouse or storage building.

CAUTION

May cause irritation to eyes, respiratory system or skin. Use safety goggles and chemical resistant gloves. Use only with adequate ventilation. In case of eye contact, flush thoroughly with plenty of water for 15 minutes and get medical attention. For skin contact, wash thoroughly with soap and water. In case of respiratory difficulty, produce fresh air. If discomfort persists, get medical attention.

DANGER!

Contains acetone and hexane. Extremely flammable. Use with adequate ventilation. Keep away from heat, sparks, open flame or other ignition sources. Harmful or fatal if swallowed. Do not take internally. Vapor harmful. Avoid inhalation of spray mist or vapors. If overcome, move patient to fresh air. Call a physician immediately. Eye irritant. Avoid contact with eyes and skin. In case of eye contact, flush immediately with water and continue for 15 minutes. If irritation persists, see a physician. For skin contact, wash with soap and water. If irritation persists, call a physician immediately. Contents under pressure. Do not puncture or incinerate container. Do not store at temperatures above 120°F. **KEEP OUT OF REACH OF CHILDREN.**

USERS PLEASE READ

The information and data contained herein is believed to be accurate and reliable; however, it is the user's responsibility to determine suitability of use. Since the supplier cannot know all the uses, or the conditions of use to which these products may be exposed, no warranties concerning the fitness or suitability for a particular use or purpose are made.

It is the user's responsibility to thoroughly test any proposed use of our products and independently conclude satisfactory performance in the application.

Likewise, if the application, product specifications or manner in which our products are used requires government approval or clearance, it is the sole responsibility of the user to obtain sure authorization.

Non-warranty: Because the storage, handling and application of the material is beyond Accumetric's control, we can accept no liability for the results obtained. Accumetric's sole limited warranty is the product meets the manufacturing specifications in effect at time of shipment. There is no warranty of merchantability or fitness for use, nor any other express or implied warranty. Accumetric will not be liable for incidental or consequential damages of any kind. The exclusive remedy for breach of such limited warranty is a refund of purchase price or replacement of any product shown to be other than as warranted.

Suggestions of uses should not be taken as inducements to infringe any patents.

MADE IN U.S.A.

BOSS® PRODUCTS

Accumetric, LLC
350 Ring Road
Elizabethtown,
Kentucky 42701 USA
800-928-BOSS(2677)
TEL (270)769-3385
FAX (270)765-2412
Outside U.S.
TEL +1(270)769-3385
FAX +1(270)765-2412

Accumetric Asia Pacific, LTD
18 Kitpanit Bldg. 5th Floor
#502 Patpong Road
Suriyawong, Bangrak
Bangkok, 10500 Thailand
TEL (662)634-3060
FAX (662)634-3066

www.bossproducts.com